







The new variety in door communication

SIEDLE Systemtechnik In-Home

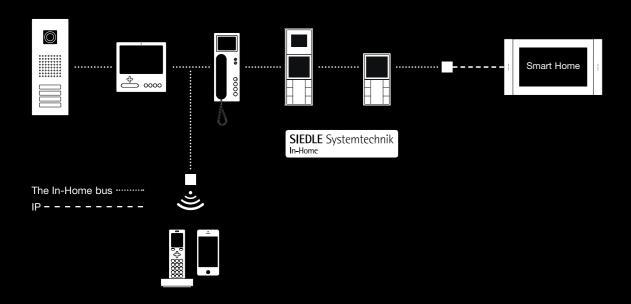
Two specialists, one system

The consistent connection

JUNG, the expert in building systems technology and switches, is cooperating with Siedle, the expert in door and building communication. The stations from Siedle and the indoor stations from JUNG are compatible through the In-Home bus. And retrofitting is also possible. That is what the "Siedle System Technology" designation stands for.

Through this connection, the expertise, experience and powers of innovation multiply for both companies at the same time. This results in a completely new variety in door communication – born out of the new synergy.

www.neuesynergie.de/en





Door communication with distinction

Individual look, outstanding functionality

In surface-mounted or flush-mounted installation, the new indoor stations from JUNG in switch design appeal with their form, technology and uniform operation. Individually adjustable volume and high loudspeaker quality ensure clear communication at the door. The TFT colour monitor in the video indoor station provides additional security. Functions such as call redirection or internal call make communication easier within the house. Clear identification in the illuminated labelling area simplifies the operation of the keys.



Video indoor station in the A range design.

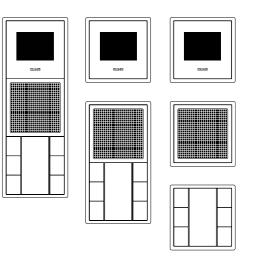


Audio indoor station in the A range design.

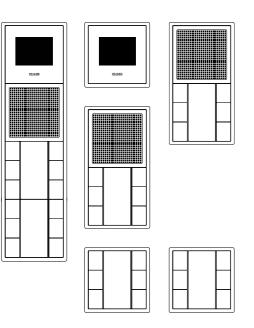


Surface-mounted audio indoor station standard in the A range design.

The JUNG modular system gives you freedom in the selection and installation of the indoor stations. Vertically or horizontally, in multiple frames or separately from each other, the new modular system enables installation as desired.



An additional push-button module can be connected through the In-Home bus. Outdoor lighting or hall lighting can be switched or the garage door can be operated through this.







Convincing function

High functionality and easy operation: that is what makes the new JUNG video indoor stations stand out. You can see who is in front of the door at a glance. This is ensured by the TFT colour monitor with a screen diagonal of 2.2" (5.6cm) and a resolution of 320×240 pixels.

By setting the brightness and colour, the picture can be ideally adapted to the light conditions. In the day or evening – anyone who asks for admittance can be clearly identified. The high quality loudspeaker with adjustable speaking volume and good sound quality ensures optimal communication at the door.

A further advantage: video surveillance is guaranteed at any time through manual activation. Even without visitors first having rung the doorbell.

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Impressive freedom of design



The AS 500 in white. Also available in ivory.





A creation in champagne with glass frame. Module and plastic frame also available in white, black, aluminium, mocha and matt anthracite. Glass frames in white, matt white, blue grey, red, black, champagne and mocha.



CD 500 in white. Also available in ivory.

Variable installation of the indoor stations is possible with the JUNG modular system. Because the indoor stations are integrated in the JUNG switch ranges, there is uniformity in design along with a varied selection of colours and frames. Be it modern in the AS and A ranges, harmonious in the CD range or timeless in the LS range - the JUNG indoor stations integrate perfectly into the overall impression of your home.





LS 990 in white. Also available in ivory, light grey, black, aluminium and stainless steel.







LS design in black. Frames also available in ivory, white, light grey, aluminium, stainless steel, anthracite, dark, chrome, classic brass and antique brass.



LS plus with glass frames in white, modules in ivory. Glass frames also available in matt white and black, metal frames available in aluminium, stainless steel and chrome.





Full-sound communication

The audio indoor stations provide a wide range of functions and convenience. The condenser microphone ensures brilliant audio transmission. Functions such as call transfers or internal calls support easy communication within the house.

User-friendly operation with the integrated privacy function and speaking key with status LED. Clear symbols on the labelling area or the optional design cover provide orientation in the allocation of the keys. Two favourite keys can be programmed with further functions in addition to the occupied fields. The labelling areas can be individually designed through the Graphic Tool.

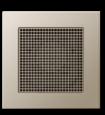
SIEDLE Systemtechnik In-Home

Varied design, different colours and materials: the audio indoor stations stand out with their wide variety of designs.

Guaranteed Freedom of design in installation by fitting the modules in multiple frames or as separately installed units.

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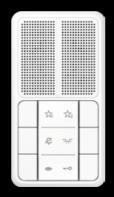
The AS 500 in white. Also available in ivory.





A creation in champagne.

Module and plastic frame
also available in white, black,
aluminium, mocha and matt
anthracite. Glass frames in white,
matt white, blue grey, red, black,
champagne and mocha.



CD 500 in white.
Also available in ivory.

Discerning design





LS 990 in anthracite. Also available in ivory, light grey, black, aluminium, stainless steel and white.



LS Design in aluminium. Frames also available in ivory, white, light grey, black, stainless steel, anthracite, dark, chrome, classic brass and antique brass.



LS plus with glass frames in black, modules in aluminium. Glass frames available in white, matt white and black, metal frames available in aluminium, stainless steel and chrome.





Audio indoor station standard

The appeal of the standard audio indoor stations for surface installation is in their compact structure. In the A range design, installation is possible with or without a free choice of design frames. Hands-free talking makes for agreeable conversation without any handset or cables. The facility can be ideally adapted to suit personal needs with a speaking volume that can be set at five different levels. There are eleven ring tones to choose from. Large keys with clear symbols make it easy and safe to use. Light and call disconnect keys can be freely configured and the door opening key can also be assigned with a switch function. The audio indoor station features reserved elegance and clear lines.

SIEDLE Systemtechnik



Standard in ivory.





Standard in aluminium.



Design Standard in ivory with AS 500 frames.



Design Standard in white with A creation frames.



Design Standard in aluminium and A plus frames with chrome.



The intelligent connection

Convenient operation with Smart Displays

Combined operation of building system technology and building communication to ensure greater security and convenience. The Smart Pilot acts as an intelligent operation centre. Users have their building technology in hand with this at any time. If there is a door call, the call screen on the Smart Pilot automatically comes up with a video and audio connection. Easy operation is ensured over the large touchscreen.

A further advantage: with each door call a picture is taken and saved in the image storage. This means that, even when the residents are absent, it can still be ascertained who called at any time. Targeted selection of the camera to be incorporated in the system ensures additional security. If a door station is attached to the camera, then an audio connection can of course be made through this.



Intuitive operation and an elegant look: the Smart Pilots for wall installation.



Smart-Pilot 10.1" (26 cm)



Smart-Pilot 15.6" (40 cm)



Smart-Pilot 18.5" (47 cm)

Variety in perfection

The door stations from Siedle

The deployment of Siedle system technology is the basis for the combination of Siedle door stations and JUNG indoor stations. The JUNG indoor stations are compatible with the door stations from Siedle and vice versa, through the In-Home bus with automated set-up by means of plug+play.

Siedle Classic







This proven technology also opens up a new variety of options such as access control, integration of letterbox or free-standing elements. The secure fitting out of larger properties, such as multi-family buildings or commercial complexes, is also ensured at any time.

Siedle Vario



Siedle Steel





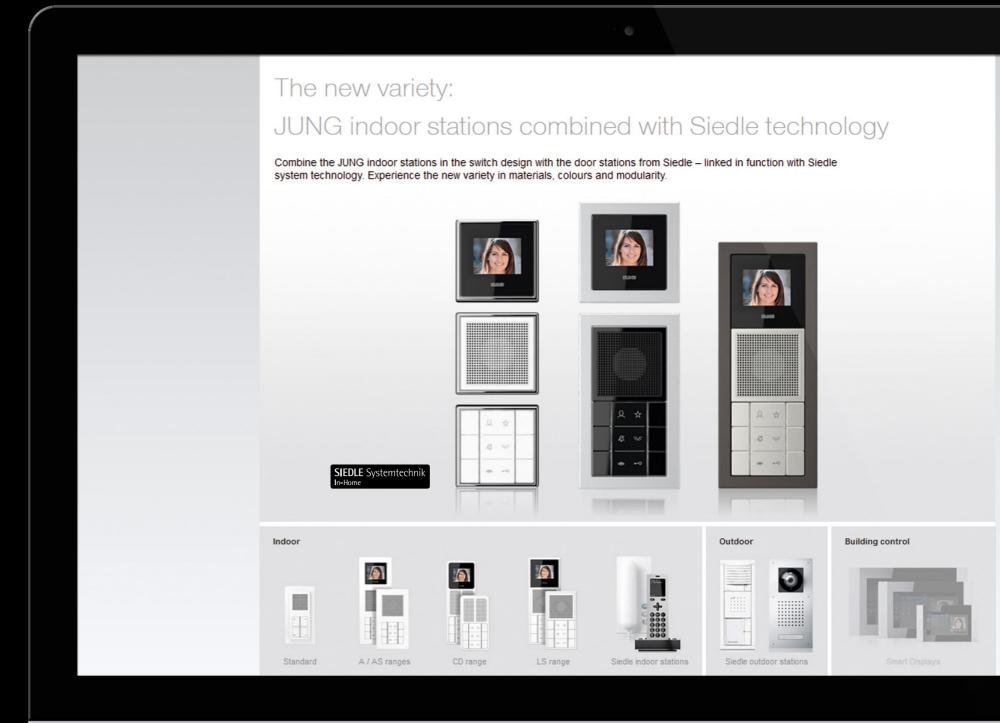


The Online Configurator

Wide variety, easy combination

For indoor stations or door stations – the complete installation can be put together in the online configurator. The configurator gives you reliable support in making your selection. This way the desired installation can be chosen, step by step, in a convenient and user friendly way. Audio or video, in individual or multiple frames, installed horizontally or vertically – the broad range of options can be seen here. The selection of a suitable Siedle door station then follows along the same lines.

www.jung.de/configurator



The Online Configurator

Step by step to an individual installation



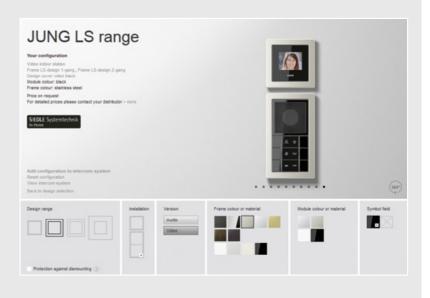
Variety in design



There is a clear view of all the variations of indoor and door stations to choose from in the configurator.

Colour and material

In the next step the colours and frames, modules and design covers are determined.





Determining the switch range

After selecting the range, the desired frame shape is then determined.

Configuration of the door station

The selection of the desired Siedle door station then takes place.





Selecting the installation

Vertical, horizontal, separate or in multiple frames? As well as the installation type, the precise installation – audio or video – is also chosen.

Elements of the configurations

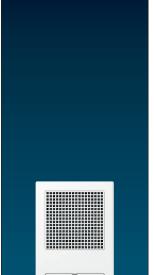
In the last step the configuration of the indoor station and door station are checked in detail. When the choice is complete, it is sent to the user as a PDF document by email.







Ref.-no.



SI 4 A WW



SI 400/4 AD KII



Standard audio indoor station

Product characteristics

- Calling, speech, door release, light, storey call, switching/control functions and internal communication
- 2-wire installation (J-Y(St)Y 2 x 2 x 0.8), protected against polarity reversal
- Speech button with green status LED
- Light, mute and two function buttons are freely configurable. Button functions can be triggered without supplementary installation, e.g. for internal communication, to initiate switching/control functions in conjunction with Siedle bus switching module BSM/BSE 650-.., selective dialling of door loudspeakers
- Using the BPS, a switching function can be configured to the door release button (in conjunction with the Siedle bus switching module BSM/BSE 650-..).
- Integrated audio privacy function
- Parallel switching (simultaneous calling) of max. 4 audio modules or audio indoor stations (from the 3rd device, Siedle BPS is required for programming)
- Speech connection possible at any time, also without a preceding door call
- Connection for Siedle In-Home bus
- Connection for storey call button
- Call generator with 11 ring tone melodies, including chime
- Ring tone volume adjustable in 5 steps up to 83 dB(A)
- Voice volume adjustable in 5 steps
- Programming manual, Plug+Play and using Siedle bus programming software (BPS), in accordance with the Siedle system manual
- Indoor station with handfree communication
- Status indication during active speech connection
- Call silencing with status indication
- Call differentiation for storey call, 2 door calls and internal call
- Door release / light function at any time via the bus line
- 3 LEDs as indicators (e.g. door open) without additional wiring
- LED indication for Ready status
- Optical call indication by flashing LED at the speech button

Standard audio indoor station

stand alone device for surface mounting, no frame required

Thermoplastic (breakproof) high-gloss

Thermoplastic (breakproof) high gloss	
ivory	SI 4 A W
white	SI 4 A WW
Thermoplastic (breakproof) lacquered	
aluminium	SI 4 A AL

• Dimensions (W x H x D): 58 x 129 x 21.5 mm

Conversion kit

for standard audio indoor station

for installation with 2- to 5-gang frames of the AS and A ranges

SI 46074 AD KIT

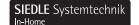
Standard audio indoor station Design for AS and A ranges

surface-mounted

The device can be installed into 2- to 5-gang frames.

Thermoplastic (breakproof) high-gloss

ivory	SI 4 AD W
white	SI 4 AD WW
Thermoplastic (breakproof) lacquered	
aluminium	SI 4 AD AL



Indoor stations for Siedle In-Home bus

Ref.-no.

Audio indoor station

without frame

The modules of the indoor station can be installed into multiple frames (horizontally or vertically). Installation in separate frames or surface caps is possible.

Product characteristics

- Calling, speech, door release, light, storey call, switching/control functions and internal communication 2-wire installation (J-Y(St)Y 2 x 2 x 0.8), protected against polarity reversal Speech button with green status LED Light, mute and two function buttons are freely configurable. Button functions can be triggered without supplementary installation, e.g. for internal communication, to initiate switching/control functions in conjunction with Siedle bus switching module BSM/BSE 650-..., selective dialling of door loud-speakers Using the BPS, a switching function can be configured to the door release button (in conjunction with the Siedle bus switching module BSM/BSE 650-...). Integrated audio privacy function
- Parallel switching (simultaneous calling) of max. 4 audio modules or audio indoor stations (from the 3rd device, Siedle BPS is required for programming) Speech connection possible at any time, also without a preceding door call High-quality sound and great loudspeaker dynamics Elektret condenser microphone
- Connection for Siedle In-Home bus Connection for storey call button Call generator with 11 ring tone melodies, including chime Ring tone volume adjustable in 5 steps up to 92 dB(A) Voice volume adjustable in 5 steps Programming manual, Plug+Play and using Siedle bus programming software (BPS), in accordance with the Siedle system manual Indoor station with handfree communication Status indication during active speech connection Call silencing with status indication Call differentiation for storey call, 2 door calls and internal call Door release / light function at any time via the bus line Door call pickup Group formation for door calls. Each indoor station can belong to up to 4 groups in the same line Intercom functions: Call forwarding Internal group call Automatic call pickup with internal call Doormatic 5 LEDs as indicators (e.g. door open) without additional wiring LED indication for Ready status Optical call indication by flashing LED at the speech button Inscription field Labelling foils with symbols for audio and video included Audio connection cable (red, 220 mm) included

Audio indoor station

for AS and A ranges

Thermoplastic (breakproof) high-gloss

ivory	SI AI A 6 W
white	SI AI A 6 WW
black	SI AI A 6 SW
Thermoplastic (breakproof) lacquered	
aluminium	SI AI A 6 AL
champagne	SI AI A 6 CH
mocha	SI AI A 6 MO
matt anthracite	SI AI A 6 ANM

for CD range

Thermoplastic (breakproof) high-gloss

meniopiacus (breakpreen) mgm greec	
ivory	SI AI CD 6 W
white	SI AI CD 6 WW

for LS range

Thermoplastic (breakproof) high-gloss

ivory	SI AI LS 6 W
white	SI AI LS 6 WW
light grey	SI AI LS 6 LG
black	SI AI LS 6 SW
metal versions	
aluminium	SI AI AL 6
stainless steel	SI AI ES 6
anthracite (aluminium lacquered)	SI AI AL 6 AN
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Indoor stations for Siedle In-Home bus



Video indoor station

without frame

The modules of the indoor station can be installed into multiple frames (horizontally or vertically). Installation in separate frames or surface caps is possible.

Product characteristics

- TFT colour monitor
- Screen diagonal 55 mm (2.2")
- 320 x 240 pixels
- Brightness and colour setting
- Video connection cable (black, 220 mm) included
- Calling, speech, vision, door release, light, storey call, switching/control functions and internal communication
- 2-wire installation, protected against polarity reversal; 2-pole supplementary supply required (J-Y(St)Y 2 x 2 x 0.8)
- Video connection
- Speech button with green status LED
- Light, mute, monitor and function button are freely configurable. Button functions can be triggered without supplementary installation, e.g. for internal telephony, to initiate switching/control functions in conjunction with Siedle bus switching module BSM/BSE 650-.., selective dialling of door loudspeakers/cameras
- Using the BPS, a switching function can be configured to the door release button (in conjunction with the Siedle bus switching module BSM/BSE 650-..).
- Integrated audio and video privacy function
- Parallel switching (simultaneous calling) of max. 16 video indoor stations (from the 3rd device, Siedle BPS is required for programming)
- Speech/video connection at any time, also without a preceding door call
- High-quality sound and great loudspeaker dynamics
- Elektret condenser microphone
- Connection for Siedle In-Home bus
- Connection for storey call button
- Call generator with 11 ring tone melodies, including chime
- Ring tone volume adjustable in 5 steps up to 92 dB(A)
- Voice volume adjustable in 5 steps
- Programming manual, Plug+Play and using Siedle bus programming software (BPS), in accordance with the Siedle system manual
- Indoor station with handfree communication
- Status indication during active speech connection
- Call silencing with status indication
- Call differentiation for storey call, 2 door calls and internal call
- Door release / light function at any time via the bus line
- Door call pickup
- Group formation for door calls. Each indoor station can belong to up to 4 groups in the same line
- Intercom functions:
- Call forwarding
- Internal group call
- Collective announcement
- Automatic call pickup with internal call
- Doormatic
- 5 LEDs as indicators (e.g. door open) without additional wiring
- Ready status indicated by an LED
- Optical call indication by flashing LED at the speech button
- Illuminated inscription field
- Labelling foils with symbols for audio and video included
- Audio connection cable (red, 220 mm) included
- Connection for supplementary supply (required for operation of a video module, illumination of the inscription field in the universal push-button module, and when connecting a second push-button module)
- Connection for an additional push-button module (standard or universal, max. 2 push-button modules per indoor station)





Indoor stations for Siedle In-Home bus

SIEDLE Systemtechnik In-Home

	Refno.
Video indoor station	
for AS and A ranges	
Thermoplastic (breakproof) high-gloss	
ivory	SI VI A 622 W
white	SI VI A 622 WW
black	SI VI A 622 SW
Thermoplastic (breakproof) lacquered	
aluminium	SI VI A 622 AL
champagne	SI VI A 622 CH
mocha	SI VI A 622 MO
matt anthracite	SI VI A 622 ANM

只 ☆ ¥ :N: **SI VI A 622 WW** 凤 ☆ Ķ -'n-**SI VI CD 622 WW**

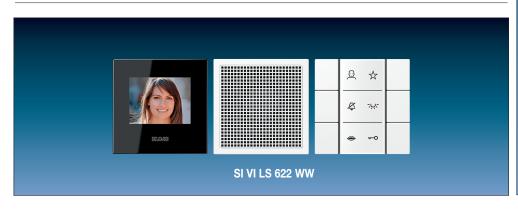
for CD range

Thermoplastic (breakproof) high-gloss

1.10	011/1 07 000 11/1/
white	SI VI CD 622 WW

for LS range

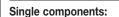
i nermopiastic (breakproot) nign-gioss					
white	SI VI LS 622 WW				
black	SI VI LS 622 SW				
metal versions					
aluminium	SI VI AL 622				
stainless steel	SI VI ES 622				





Ref.-no.

CLANALCEM



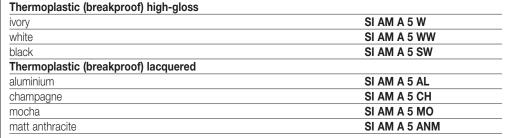
Audio module

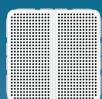
- Product characteristicsCan also be used as a secondary signal unit (bell)
- · Calling and storey call
- 2-wire installation (J-Y(St)Y 2 x 2 x 0.8), protected against polarity reversal
- Parallel switching (simultaneous calling) of max. 4 audio modules or audio indoor stations (from the 3rd device, Siedle BPS is required for programming)
- High-quality sound and great loudspeaker dynamics
- Elektret condenser microphone
- Connection for Siedle In-Home bus
- Connections for storey call button and to additional modules
- Call generator with 11 ring tone melodies, including chime
- Ring tone volume adjustable in 5 steps up to 92 dB(A)
- Voice volume adjustable in 5 steps
- Programming manual, Plug+Play and using Siedle bus programming software (BPS), in accordance with the Siedle system manual
- Automatic call pickup with internal call



Audio module

for AS and A ranges

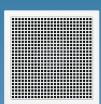




for CD range

Thermoplastic (breakproof) high-gloss

ivo	ry			SI AM CD 5 W	
wh	ite			SI AM CD 5 WW	



for LS range

Thermoplastic (breakproof) high-gloss

Ivory	51 AM L5 5 W
white	SI AM LS 5 WW
light grey	SI AM LS 5 LG
black	SI AM LS 5 SW
metal versions	
aluminium	SI AM AL 5
stainless steel	SI AM ES 5
anthracite (aluminium lacquered)	SI AM AL 5 AN
•	



Indoor stations for Siedle In-Home bus

Ref.-no. Standard push-button module To be completed with cover kit 3-gang (ref.no.: .. 503 TSA ..) **Product characteristics** • 5 LEDs as indicators (e.g. door open) without additional wiring • Ready status indicated by an LED • Optical call indication by flashing LED at the speech button Inscription field **SITM A 5073** • Labelling foils with symbols for audio and video included • Audio connection cable (red, 220 mm) included Standard push-button module for AS and A ranges SI TM A 5073 for CD range **SI TM CD 5073 SI TM CD 5073** for LS range **SI TM LS 5073** SI TM LS 5073 Universal push-button module To be completed with cover kit 3-gang (ref.no.: .. 503 TSA ..) **Product characteristics** • 5 LEDs as indicators (e.g. door open) without additional wiring • Ready status indicated by an LED • Optical call indication by flashing LED at the speech button • Illuminated inscription field • Labelling foils with symbols for audio and video included **SITM A 5093** • Audio connection cable (red, 220 mm) included • Connection for supplementary supply (required for operation of a video module, illumination of the inscription field in the universal push-button module, and when connecting a second push-button module) • Connection for an additional push-button module (standard or universal, max. 2 push-button modules per indoor station) Universal push-button module for AS and A ranges SI TM A 5093 SI TM CD 5093 for CD range SI TM CD 5093 for LS range SI TM LS 5093

SI TM LS 5093

Indoor stations for Siedle In-Home bus





Ref.-no.

Video module 2.2"

Product characteristics

- TFT colour monitor
- Screen diagonal 55 mm (2.2")
- 320 x 240 pixels
- Brightness and colour setting
- Video connection cable (black, 220 mm) included
- Operation only in combination with universal push-button module and audio module

Video module 2.2" for AS and A ranges

SI VM 22 A



for CD range

SI VM 22 CD



for LS range

SI VM 22 LS



Connection cable

(Spare part)

Length: approx. 220 mm

for connecting the modules in a multiple frame

red	audio	SI AM-AK 22
black	video	SI VM-AK 22



Connection cable

Length: approx. 700 mm

Using the optionally available connection cables, the modules can be positioned

up to 500 mm apart from each other.

red	audio	SI AM-AK 70
black	video	SI VM-AK 70



Indoor stations for Siedle In-Home bus

	Refno.	
Dismounting protection suitable for electronic modules:		
SI Al, SI VI		
• SI AM, SI TM, SI VM		
• SC 1000 IP, SC 1000 KNX		
• LSM 4		
• 567-G3		1
• R AN		\ \
		
The dismounting protection ensures that the modules can only be re A flat-bladed screwdriver or the button lever (refno.: W-KEIL) can be		l / \$
A flat bladed 3016Walfvel of the buttofflevel (ref. 110 W TELL) carro	M-DMS	
Labelling foil		
(Spare part)		旦 ☆ ☆ ☆
labelling foils with symbols, one for audio and one for video		<u> </u>
		——————————————————————————————————————
for AS and A ranges	SI AV 6 A	
	SI AV U A	
·		₽ ☆ ☆ ☆
for CD range	SI AV 6 CD	<u>\$</u> ;;; <u>\$</u> ;;;
	31 AV 0 OD	
		⊕ -0 ⊕ -0
		見 ☆ ☆ ☆
		——————————————————————————————————————
for LS range		<u>\$</u> ;y; <u>\$</u> ;y;
	SI AV 6 LS	
		⊕ -○ ⊕ -○

Indoor stations for Siedle In-Home bus





Ref.-no.

Symbol cover audio for AS and A ranges

with printed symbols

to clip on audio indoor station (ref.-no.: SI AI A 6 ..) or push-button modules

(ref.-no.: SI TM A 5073, SI TM A 5093)

dimensions: 25 x 55 mm

ivory	SI A6 A DC W
white	SI A6 A DC WW
black	SI A6 A DC SW
Thermoplastic (breakproof) lacquered	
aluminium	SI A6 A DC AL
champagne	SI A6 A DC CH
mocha	SI A6 A DC MO
matt anthracite	SI A6 A DC ANM

Symbol cover video for AS and A ranges

with printed symbols

to clip on video indoor station (ref.-no.: SI VI A 622 ..) or push-button modules

(ref.-no.: SI TM A 5073, SI TM A 5093)

dimensions: 25 x 55 mm

Thermoplastic (breakproof) high-gloss

ivory	SI V6 A DC W
white	SI V6 A DC WW
black	SI V6 A DC SW
Thermoplastic (breakproof) lacquered	
aluminium	SI V6 A DC AL
champagne	SI V6 A DC CH
mocha	SI V6 A DC MO
matt anthracite	SI V6 A DC ANM

Symbol cover audio for CD range

with printed symbols

to clip on audio indoor station (ref.-no.: SI AI CD 6 ..) or push-button modules

(ref.-no.: SI TM CD 5073, SI TM CD 5093)

dimensions: 33 x 68 mm

Thermoplastic (breakproof) high-gloss

ivory		SI A6 CD DC W
white		SI A6 CD DC WW

Symbol cover video for CD range

with printed symbols

to clip on video indoor station (ref.-no.: SI VI CD 622 \ldots) or push-button modules

(ref.-no.: SI TM CD 5073, SI TM CD 5093)

dimensions: 33 x 68 mm

Thermoplastic (breakproof) high-gloss

ivory	SI V6 CD DC W
white	SI V6 CD DC WW











Indoor stations for Siedle In-Home bus

Symbol cover audio		
Cymbol cover addic		
for LS range		
ioi Lo ralige		

with printed symbols

to clip on audio indoor station (ref.-no.: SI AI LS 6 .., SI AI AL 6 .., SI AI ES 6)

or push-button modules (ref.-no.: SI TM LS 5073, SI TM LS 5093)

dimensions: 33 x 70.5 mm

Thermoplastic (breakproof) high-gloss

ivory	SI A6 LS DC W
white	SI A6 LS DC WW
light grey	SI A6 LS DC LG
black	SI A6 LS DC SW
metal versions	
aluminium (lacquered)	SI A6 AL DC
stainless steel (lacquered)	SI A6 ES DC
anthracite (lacquered)	SI A6 AL DC AN

Ref.-no.

Symbol cover video for LS range

with printed symbols

to clip on video indoor station (ref.-no.: SI VI LS 622 .., SI VI AL 622, SI VI ES 622)

dimensions: 33 x 70.5 mm

Thermoplastic (breakproof) high-gloss

ivory	SI V6 LS DC W
white	SI V6 LS DC WW
light grey	SI V6 LS DC LG
black	SI V6 LS DC SW
metal versions	
aluminium (lacquered)	SI V6 AL DC
stainless steel (lacquered)	SI V6 ES DC
anthracite (lacquered)	SI V6 AL DC AN
other colours on request	_

Connection block

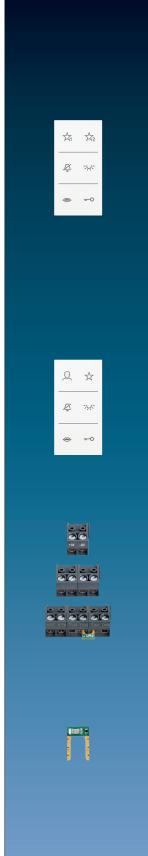
(Spare part)	
2-gang	SI KB 2
4-gang	SI KB 4
6-gang	SI KB 6

Terminating resistor video

(Spare part)

A terminating resistor is connected in between TaM and TbM. This terminating resistor is required if the modular indoor station is the last device in a video line. If you loop the bus through the modular indoor station, this terminating resistor must be removed.

oor station, this terminating resistor mast be removed.







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